

AMENDMENTS TO THE SPECIFICATION

Please replace the paragraph starting at p. 5, ln. 1 with the following paragraph rewritten in amendment format:

According to another aspect of the invention, the reinforcing ribs are stamped into the cookware bottom with simultaneous calibration. By calibration one has to understand a deformation of the cookware bottom, according to which, at room temperature, the bottom has a slightly inwards bulged, i.e. ~~convex~~concave form with respect to the lower side of the bottom. At a higher temperature, that acts upon the cookware bottom, this one will expand against the ~~convex~~concave bulging provided at room temperature while supporting the reinforcing ribs, such that the cookware bottom will rest in a planar manner on the cooking area of the cooker within the temperature range that is interesting for the proper use of the cookware.

Please replace the paragraph starting at p. 6, ln. 6 with the following paragraph rewritten in amendment format:

According to another aspect of the invention it is intended that the device comprises concave force plugs. Hereby, a calibration of the cookware bottom is achieved, which results in an inwards bulged, i.e. ~~convex~~concave form with respect to the lower side of the bottom, which leads to the above described advantages. Furthermore, it is possible that the force plug located on the side of the bottom of the cookware comprises a so called pattern in form of a positive stamp of the pattern of the reinforcing ribs, which shall be stamped into the bottom of the cookware. The bottom of

the cookware can thus be calibrated and provided with the reinforcing ribs according to the invention in only one pressing operation.

Please replace the paragraph starting at p. 6, ln. 21 with the following paragraph rewritten in amendment format:

For the solution of the above mentioned task, it is proposed, with respect to the cookware, to form cookware, in particular a pot, pan or the like, which is composed of a preferably cylindric base body and a bottom attached to the base body, characterized in that the bottom is ~~convex~~concave, i.e. bulged inwards with respect to the lower side thereof, such that the deformation of the bottom, which is caused by a thermal stress, has a value of $\leq 0.7\%$, preferably $\leq 0.35\%$ of the bottom diameter, for which purpose the bottom is calibrated in a position controlled manner.

Please replace the paragraph starting at p. 10, ln. 13 with the following paragraph rewritten in amendment format:

FIG. 3 is a schematic representation, which shows the arrangement of pot 1 according to the invention in a pressing device, which is no further represented in details, and which comprises the two force plugs 9 and 10. When the method is carried out, the upper force plug 10 is moved downwards in the direction of force plug 9 in a position controlled manner. Pot 1, which is situated between the two force plugs, is hereby compressed in the area of bottom 2 of pot 1, which results in a calibration of the bottom and in the complementary stamping of the reinforcing ribs 8 represented in FIG. 2 into the lower side of bottom 2. For the purpose of calibration, the ~~two~~ force plug~~s~~

9 and 10 ~~[[are]]~~is preferably concave on the side of the pot, such that the finished pot bottom has an inwards bulged, i.e. ~~convex~~ concave form.